CUSTOM LENGTH CONCEALED FASTENER PANEL

- Architectural/Residential Standing Seam Panel
- Nail Strip Panel System
- Concealed Fasteners
- Available in Lengths 2' - 30'
- 12” or 16” Panel Coverage, 1” Rib Height
- Gauges: 29GA, 26GA & 24GA
- Available in Glossy & Low Gloss Finish
- Available in Flat Pan, Striated or with Stiffener Ribs
- Minimum Roof Slope: 3:12
- Pre-cut Slots for Pancake Screws
- Applies over Solid Substrate
- Available Finishes Include Fluropon, Siliconized Polyester and Bare Galvalume™
- Panels Cannot be End Lapped
**STANDING LOC RIB**

**TECHNICAL INFORMATION**

**PERFORMANCE PROPERTIES:**
- ASTM D 3361 Accelerated Weathering — No more that #8 rating after 1,000 hours.
- ASTM B 117 Salt Spray — No more than #7 rating, 1/16” (2mm), after 1,000 hours.
- ASTM D 2247 Humidity — No more that #10 rating, no blisters, after 2,000 hours.
- ASTM D 3363 Pencil Hardness — HB—2H minimum.
- ASTM E 84 Flame Test — Class A coating

**PAINT FINISH:**

**Valspar’s Siliconized Polyester paint (29GA or 26GA Glossy):**
- Top Coat: .2 Mils Yellow Ultra Flex Primer, .8 Mils WeatherX Siliconized Polyester
- Bottom Coat: .2 Mils Yellow Ultra Flex Primer, .3 Mils Polyester Backer

**Valspar’s Fluropon® paint (26GA Low Sheen or 24GA Glossy):**
- Top Coat: .2 Mils DFT Primer, .8 Mils DFT Top Coat
- Bottom Coat: .2 Mils DFT Primer, .3 Mils DFT Backer

**FASTEN PANELS: 18” Apart**

- 1” Pancake Screw Center in slot (do not over tighten)

**LAP DETAIL**

1” Pancake Screw Center in slot (do not over tighten)